

Work Order ID 125002

Wednesday, October 01, 2014 10:48:21 AM

125002

Page 1

Item ID: 41228-202-091-003

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: 412 Transfer Pump Gasket

Stop ***NS2***

Start Date: 10/01/14 Start Qty: 4.00

4

Cust Item ID:

Required Date: 10/01/14 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan: 

Date: 14-10-01

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

41228-202-091

C

110

0.00

110

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg

Dwg Rev: EProg Rev: E

2-Deburr if necessary

4 E 14-10-1

120

0.00

120

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

4 E 14-10-1

130

0.00

130

QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

(4) DAS 38 9-4c 14-10-01

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Page 2

Item ID: 41228-202-091-003

Accept

N900040100Setup Start ***NS1***

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Stop ***NS2***

Item Name: 412 Transfer Pump Gasket

Start Date: 10/01/14 Start Qty: 4.00

4

Cust Item ID:

Required Date: 10/01/14 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140

Identify as per dwg & Stock Location: CA

0.00

140

Packaging

Memo

0.00

Packaging

OK OCT 01 2014DAS
26
9-89

150

QC21- Final Inspection - Work Order Release

0.00

150

QC

Memo

0.00

Quality Control

MLJ 14-10-02mf
14-10-02

Picklist Print

Wednesday, October 01, 2014 10:48:40 AM

Page 1

Work Order ID: 125002

125002

Parent Item: 41228-202-091-003

41228-202-091-003

Parent Item Name: 412 Transfer Pump Gasket

Start Date: 10/01/14

Required Date: 10/01/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 14.09.18 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
JM976-.032		Purchased	No				sf	50.0000		1			
JM976- 032									**				
CORK (60"x120')													

Location

Loc Qty

Loc Code

CA

50

m130176

50

EL 14-10-1

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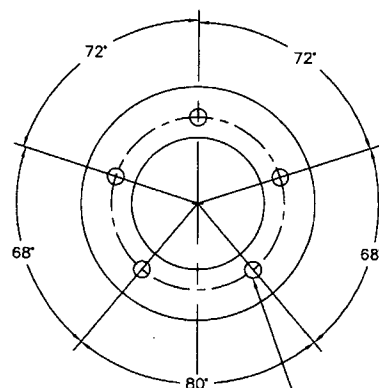
NOTES:

1 MATERIAL: JM 976, CORK NON-ASBESTOS.

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	INCORPORATED E.D.'S A-1 & A-2.	02-27-96	D. HARVILL
B	INCORP. E.D. B-1; REVISED NEXT ASSY. NUMBER CHANGE-FAR E.D.'S	06-09-05	
C	INCORPORATED ECH 83778	01-23-13	P. BRAVO

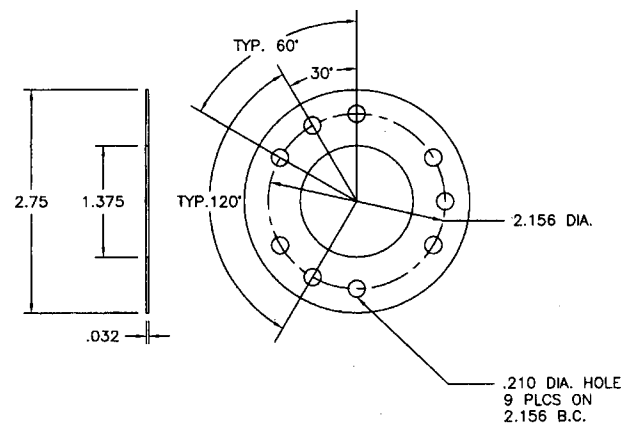
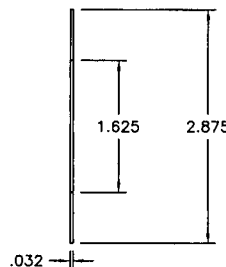
**CONTROL COPY
ISSUED DATE**

FEB 05 2013




#5 (.205) DIA. HOLE
7 PLCS.

-001 PROBE GASKET



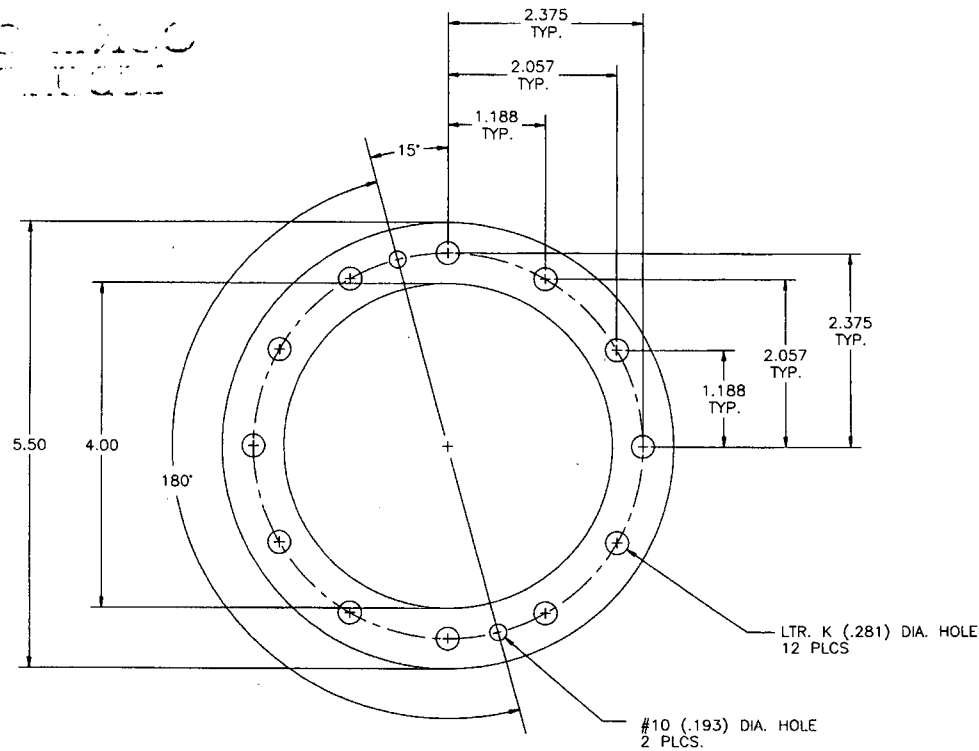
-005 FUEL RETURN GASKET

			41228-202-091-005	FUEL RETURN GASKET	△													
			41228-202-091-003	TRANSFER PUMP GASKET	△													
			41228-202-091-001	FUEL PROBE GASKET	△													
		FIND No.	PART No.	DESCRIPTION	MAT'L	SPEC												
QTY REQ'D			PARTS LIST															
NEXT ASSY(S)			<div>ORIGINAL DATE 07-02-92 (MO-DA-YR)</div> <div>DRAWN BY T. HARVILLE</div> <div>DRAWING APPROVAL</div> <div>CONTRACT No.</div> <div>VALUES OTHERWISE SPECIFIED DIMENSIONS ARE IN HUNDREDS 1 PLACE DECIMALS 1 20 HUNDRETHS HUNDRETHS</div>															
41228-202-133																		
41228-202-135			<div><div>INDUSTRIES, INC.</div><div>8000 WYOMING AVENUE CHICAGO, IL 60618-1018 (708) 794-0000</div></div> <div>GASKET</div> <table><tr><td>SIZE</td><td>CAGE CODE</td><td>FIG. No.</td><td>REV.</td></tr><tr><td>B</td><td>07428</td><td>41228-202-091</td><td>c</td></tr><tr><td>SCALE</td><td>NONE</td><td colspan="2">SHEET 1 of 2</td></tr></table>				SIZE	CAGE CODE	FIG. No.	REV.	B	07428	41228-202-091	c	SCALE	NONE	SHEET 1 of 2	
SIZE	CAGE CODE	FIG. No.	REV.															
B	07428	41228-202-091	c															
SCALE	NONE	SHEET 1 of 2																

14/10/01
125002

1 2 3 4 5 6 7 8

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-003 TRANSFER PUMP GASKET

ORIGINAL DATE 07-02-92		CHECKER	
DRAWN BY T. MARVILLE		DRAWING APPROVAL	
CONTRACT No.		GASKET	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON 3 PLACE DECIMALS ±.01 ANGLES 1°		SIZE B	REV C
SCALE NONE		SHEET 2 OF 2	

APICAL INDUSTRIES, INC.
1000 N. 10TH AVE. SUITE 100
DENVER, CO 80202-1000